

S D MK INDUSTRIES preferred partner for quality & tailor made cold-formed stainless steel pipe fittings& joints for any industrial plant structures. MK industries enjoy most satisfied national and international clientele. It has completed and delivered challenging fabricating works specially for critical areas of Aerospace, defense, Aviation, Nuclear, Petro-Chemical, Dairy & food, Coal&gasification Sectors.

MK industries is an ISO 9001:2008 Certified company established with latest plant and machinery, updated time to time, have fully equipped Research and Development wing and Quality Control

## **INTERNATIONAL STANDARD**

MK cold-formed SS pipe fittings are available under dimensional standards B 16.9, B 16.25,&BS 16.40,DIN 17440,MSS SP43 and others including ASTM,ASME,DIN,JIS, BIS, and SMS. These fittings match all the demands prescribed in these widely accepted standards all over India and abroad.

### INSPECTION

MK cold-formed stainless steel pipe fittings are made as per the customers total need and are given to the third party inspection groups such as LRIS, EIL, Bureau Veritas, DIN, DAE, BAX Council, H & G, Power gas, UHDE etc. The products are delivered to any client only when the above third party inspection groups express their entire satisfaction.

## **MATERIALS**

HANDLED MK cold-formed pipe fittings are made of stainless steel of all grades, AUSTINITIC / MARTENSITIC / FERRITIC / MS / CS Aluminum of various grades lxxx to 7xxx, Titanium and Titanium Alloys, Copper, Nickel and Nickel alloys, Inconel alloys of various grades, Hast alloys etc.

#### **SIZES OFFERED**

All varieties of pipe fittings Elbows (SR & LR) Bends (R--:1D to 20D & above), Tees, Reducers, Stub ends, Caps are offered in sizes 1/8" (3mm) upto 20" (500mm), NB pipes, Seamless / Welded, thickness 1 mm (schedule 5) upto 25 mm (Schedule 160).

## **SPECIALITIES**

Apart from the above, MK also offers pipe-tube bending of any radius and thickness in metals referred above. Heat exchanger U tube bendings according to TEMA. Pipe and tube Coils as per the customers' size and specification. Press-parts and piping assemblies as per drawings using precision, dimensional and qualitative accuracy conforming to respective standards.

#### **PROCESS**

Cold-forming / Bending process for all materials are followed by optional requirements involving HeatTreatments, Radiography, etc.

Pipe bending and fittings





Long Radius Bends Range Pipe Size ½"X(12mm) to 36 "X(900mm) Wall Thickness Upto 50mm



**Headers and Manifolds** 

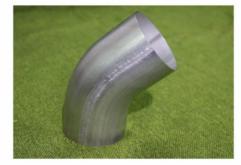






Pipe Bends, 3d Bends, 'U' Bends Range 1/4" X(6mm) to 24" X(600mm) Wall Thickness up to 50mm













Heat Exchangers and Cooling Pipe Coils Range  $\frac{1}{4}$ " X(6mm) to 6" X(150mm) Wall Thickness up to 25mm







**Aerospace Components** 







**Special Process Sheet Metal Froming and Heat Treatments** 









## NC pipe bending

150mm to 600mm OD. (with very close dimensional accuracy for ovality, thinning, bend profile, flatness).

## ■ CNC pipe Bending

CNC 3Dimensional Bending up to 150mm OD.

#### **■** Section bending

Section size 3mm to 300mm

# Piperolling

pipe size 3mm to 600mm

## ■ Sheet metal forming

Hydraulic Presses 500 tonne, 1000 tonne, 2000 tonne  $Sheet \, metal \, components \, size \, 3000 mm \, x \, 2000 mm \, x \, 50 \, mm \, wall \, thick \, in \, various \, material.$ Different forming technique used by us is Cold forming, hot forming, flow forming spinning, etc

## ■ Maximum size of work piece

2000mm diameter. X 2000mm Long. (Large size can be under taken) PIPE/TUBE BENDING UPTO 600MM DIA X 50mm wall thickness in any radius. (Special requirements can be under taken)

### ■ Electric furnace

Size 1000mm X 1000mm X 1100mm (for material stress relieving). Maximum Temperature 1150°C with controlled heating controller, recorder and printers Air circulating fan for low temp alloys inside furnace Air/waters quenching facilities Calibrated by ERTL, approved by MSQA

# **■** Other facilities

CNCTurning / drilling, Welding arc, GTAW, Argon arc welding, hydro testing, DP test

## ■ Material handling facility

Jib crane 2tonnes EOT 3 tons 10 tons





An ISO 9001:2008 Certified Company

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